



## Material - ONORM 1.4107

## **Standard Specification for Steel Castings for Pressure Purposes**

**Group - Ferrous Stainless Steel Alloys** 

Sub Group - ONORM 1.4107 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Carbon	C %	0.100 max.		
Silicon	Si %	0.400 max.	Normalizing or Quenching or Solution Annealing	
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	11.500 - 12.500		
Molybdenum	Mo %	0.500 max.		
Nickel	Ni %	0.800 - 1.500		
Copper	Cu %	0.300 max.	Mechanical Properties	
Vanadium	V %	0.800 max.	Tensile Strength in Mpa	540 - 800
Iron	Fe %	Balance	Yield Strength in Mpa	355 min.
-	-	-	Elongation in %	16 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	-
-	-	-	Impac <mark>t in Joule</mark>	40 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
EN 10213 GX8CrNi12	BS	British	Plate, Tubes and Forging	
GX8CrNi12-1	ISO	International	Casting	
1.4107	ISO	International	Casting	
SCS 1	JIS	Japan	Casting	
GX 8 CrNi 12	ONORM	Australia	Casting	
GX 8 CrNi 12	NBN	Belgium	Casting	
1.4107	NBN	Belgium	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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